

INSTRUCTIONS FOR INITIAL SET UP (one time only)

1. Attach the mount loosely to the base of the table. Do not tighten
2. Insert the mount table with the mount into the arm of the drill press
3. Rotate the table so that the "CTR" mark is pointed towards the centre of the drill press column
4. Swing the table so that the centre hole in the vee is below the centre of the chuck
5. Using the adjustment on the base of the table, adjust the table in or out to align the centre of the chuck precisely to the centre of the vee
6. Tighten the mounting bolts. The table is now ready for use

INSTRUCTIONS FOR USE

To Drill to Top Dead Centre:

1. Ensure that the "CTR" mark is pointed generally towards the column of the drill press. Precision is not required
2. Swing the table so that the centre hole is approximately below the drill bit
3. Place the work in the vee
4. The resulting hole will be top dead centre

To Use the Table for Other Work:

1. Rotate the table so that the "DR" mark is pointed generally towards the column of the drill press
2. Swing the table to align the desired hole with the drill bit
 - a) the large hole for using hole saws etc
 - b) the edge hole for drilling angled work
 - c) the offset hole near the centre for normal drilling